



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3020-1
Job Sheet 170228



Part No: D3020-1

Job Qty: 12 ea

Part Name: Fitting



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 1/11/18

Job Tracking No:

Due Date: 1/19/18

Created By: Mario Poulin

Type: Stock

Description:

Note: DWG REV A IPP B 03.05.06 Reformat; Made on Cobra KJ/RF

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	12 Ea	1/18/18	1/18/18	0.00	0.00	Start Up Machining-1		
100	Hardinge	12 pcs	1/19/18	1/19/18	0.10	5.24	Hardinge		
120	Small Fab	12 pcs	1/19/18	1/19/18	0.00	0.00	Small Fab-2		
130	QC	12 pcs	1/19/18	1/19/18	0.00	0.00	QC8 Machining-1		
140	Packaging	12 pcs	1/19/18	1/19/18	0.00	0.00	Packaging3-1		
150	QC21-SA	12 Ea	1/19/18	1/19/18	0.00	0.00	QC21		

Part Op 100 - Turn blank as per Folio FA255 and Dwg D3020

Descriptions: 120 - Deburr

140 - LOCATION: WA002

JAN 31 2016

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	M1018R1.250	1	1	0	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Fitting	1.250Inches $\pm$ 0.010	1.260 1.240		
2	Fitting	0.030Inches $\pm$ 0.010	0.040 0.020		
3	Fitting	45.000Degrees $\pm$ 0.000	45.000 45.000	Angle	
4	Fitting	0.640Inches + 0.000 - 0.010	0.640 0.630		
5	Fitting	0.930Inches $\pm$ 0.010	0.940 0.920		
6	Fitting	0.125Inches $\pm$ 0.010	0.135 0.115		
7	Fitting	0.300Inches $\pm$ 0.010	0.310 0.290		
8	Fitting	0.844Inches $\pm$ 0.010	0.854 0.834		
9	Fitting	1.030Inches $\pm$ 0.010	1.040 1.020		

DART
AEROSPACE
S034496

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K64 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com



Fitting

PART NO: D3020 - 1
Original Serial #: S034496
Revision:
Operation:
Change No:

Start up Operation 01/23/18

Job No: 170228

10	Fitting	0.750Inches + 0.005 - 0.000	0.755 0.750	Diameter
11	Fitting	0.200Inches ± 0.010	0.210 0.190	

Plex 1/11/18 2:00 PM dart.poulin.mario